

Bringing Value to a Commodity Market

Gateway Liners manufactures a full line of both high density and linear low products. Our state-of-the-art manufacturing facility and commitment to using only the highest quality resins, in combination with our policy of thoroughly testing each run of liners, results in consistent, superior quality.

Vast in-stock inventory of key sizes, colors and gauges, designed to increase flexibility and reduce lead times

Made in USA



Features

High Quality Resins

Stronger and Lighter

Rigorous Testing

Multiple Applications

Cost Effective

Standardized Part Numbers, Sizes, and Colors

Benefits

Increased Strength

Reduced Waste without Compromising Durability

Improved Consistency

Variety of Liners for Every Need

Save Money by Purchasing Less Plastic

Reduced Lead Time with a Vast Assortment of Stocked Liners









Get What You Pay For

All of our products carry a true spec label so you can be confident you're getting exactly what you pay for. Our representatives will work closely with you to identify your specific needs, and make precise recommendations for liner size and gauge.



Download our Gateway Liner App on the Apple App Store or Google Play Store and utilize our Poly Weight Calculator and Mils and Microns Gauge Converter.



Liner Strength vs. Thickness

Liner thickness is a thing of the past. High quality resins maximize liner strength so you can select a lighter liner that is stronger than thicker liners made with lower quality resins.

Did You Know?

Post-consumer liners actually increase the weight and thickness of plastic in liners.

How are Gateway Liners Made?

3. Blended resins are sent to extruders, each specifically designed to optimize product characteristics for size and thickness of the liner being manufactured.



1. High quality resins.

2. Resins are blended in computer controlled mixers according to liner specifications.

4. A die continues to heat and mix the blend, forming it into the initial shape of the liner.

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TrueSpec

TrueSpec with Gateway Liners uses less plastic to produce stronger, yet thinner liners that take up less landfill space.

GATEWAY LINERS







INCREASE PERFORMANCE REDUCE WASTE

SAVE MONEY



5. The resin is drawn down to the proper thickness, air is added forming a bubble which sets the width of the liner.

6. The bubble is gusseted, collapsed, and ready to be converted into a finished liner.

7. At the conversion stage the liner is star-sealed, perforated, put into a coreless roll, and packaged.

LINERS ARE BORN!





Liner Performance Index (LPI)

Liner Performance Index (LPI) is an overall performance score based on several key factors: Multi-Directional Strength Testing (Tensile), 3 Separate Tear Tests, Variable Speed Puncture Testing, Calibrated Burst and Seal Testing, and Max Weight Testing

Liner Comparison	Post- Consumer	Standard Competitor	Gateway Option 1	Gateway Option 2	Gateway R-Spec
Dimension	43 x 47	43 x 47	43 x 47	43 x 47	43 x 47
Gauge	1.9 mil	1.7 mil	1.5 mil	1.3 mil	1.0 mil
Liners/Case	100	100	100	100	100
Liner Performance Index (LPI)	431	468	546	524	588
Polyweight	25.60 lbs	22.90 lbs	20.21 lbs	17.52 lbs	13.47 lbs
Reduction of Plastic Reaching the Landfill	-	11%	21%	32%	47%





Competitor Liners 1.9 mil 1 case Polyweight 25.6 lbs

Post-Consumer

Standard **Competitor Liners**



1.7 mil 1 case

Polyweight

22.9 lbs

Gateway **Liners Option 1** 1.5 mil 1 case Polyweight

20.21 lbs



Gateway Liners Option 2 1.3 mil 1 case Polyweight 17.52 lbs



Gateway **R-Spec** 1.0 mil 1 case

Polyweight 13.47 lbs



EMBER

11% less landfill space

21% less landfill space

32% less landfill space

47% less landfill space